

CIGARETTE SPECIFICATION

STOCKTON STREET
BEST BUY ULTRA LIGHTS 100 REGULAR SP/& Famous Value/& F&L
BRAND CODE-BAP1 (STD) /& 6110/& FAP1

EFFECTIVE DATE: 12/12/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	F10 TAR	:	6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.60	IN. H2O				
DILUTION TARGET	:	53.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3200M WHT DOL EC-436 12-219-D LASER PRT.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG

TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE

24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BASIC REGULAR SP

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER /USE UP: 27.00MM X 6500M 27CU/0.6% (100% WOOD) 10-313-A

REPLACE WITH : 27.00MM X 6700M 27CU/0.6% (100% WOOD) 10-373-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*

: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM
: 10-313-A @ 6500M/BOBBIN USE UP & REPLACE WITH
: 10-373-A @ 6700M/BOBBIN. NO CHANGE TO ACTUAL
: MATERIAL. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH

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APPROVED BY: *Charles J. Bels*

SUPERCEDES SPECIFICATION DATED: 9/11/90

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